

TESTS REPORT N° AC07-26007053/1 CONCERNING SOME ROOF ELEMENTS

This test report certifies only the characteristics of the object submitted for testing and does not prejudge the characteristics of similar products. So it does not constitute a product certification in the sense of Article L 115-27 of the Consumer Code and of the French Law of June 3, 1994.

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It comprises twelve pages.

REQUESTED BY : **FILC**
Slovenska 40
SI-1234 MENGES
SLOVENIE

Our/Ref.: BR-70006596
26007053
CH/GA

SCOPE

Study the sound behaviour of 3 roof elements, exited by an artificial rain.

REFERENCE TEXTS

The sound measurements are carried out according to the Standard NF EN ISO 140-18 (2006), entitled: "Laboratory measurement of sound generated by rainfall on building elements", and according to the Standard NF EN ISO 140-1.

OBJECT SUBMITTED TO THE TESTS

Date of reception at the laboratory : April, 18th 2007 & June, 6th 2007
Origin : Requester
Installation : Requester

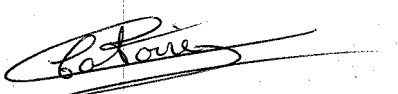
SUMMARY LIST OF TESTS

- 1 Metal sheet
- 2 Metal sheet + DRIPSTOP 110
- 3 Metal sheet + DRAIN DRIPSTOP 150


Made at Marne-la-Vallée, 25 February 2008

The technician responsible for the tests

The head of Division



Carole HORLAVILLE



Jean Baptiste CHENE

INSTALLATION OF THE ROOF ELEMENTS

Tests	1 to 3
Date	2007
Station	DELTA

REQUESTER, MANUFACTURER **FILC**

CONFIGURATION **Slope 5°**

MAIN CHARACTERISTICS

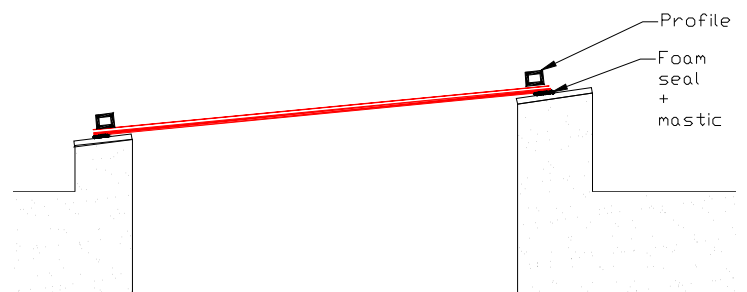
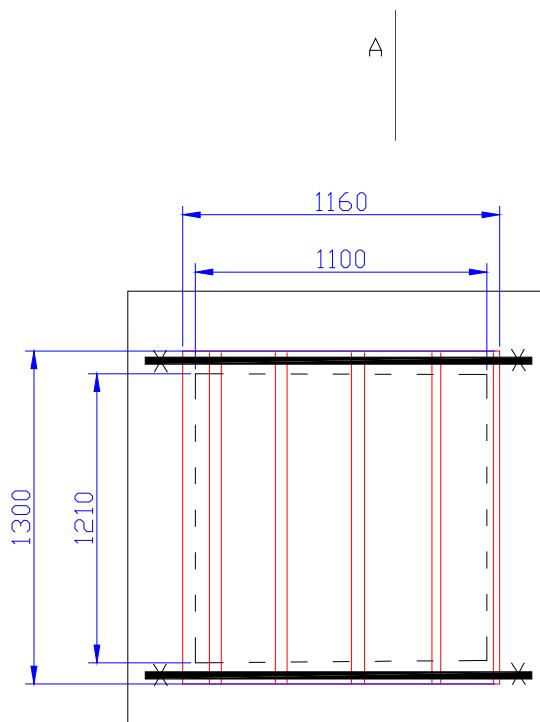
Dimensions H x W of each element in mm: 1300 x 1150

Dimensions of the test opening in mm : 1210 x 1100

INSTALLATION

Every roof elements are fixed on an opening into a concrete partition with a slope of 5° with two metal profiles.

The waterproofing is made with a foam seal and mastic TX (ATE) at the periphery:



Overall view

Section view AA

Dimensions in mm

**DESCRIPTION
OF A ROOF ELEMENT**

Test **1**
Date **21/06/07**
Station **DELTA**

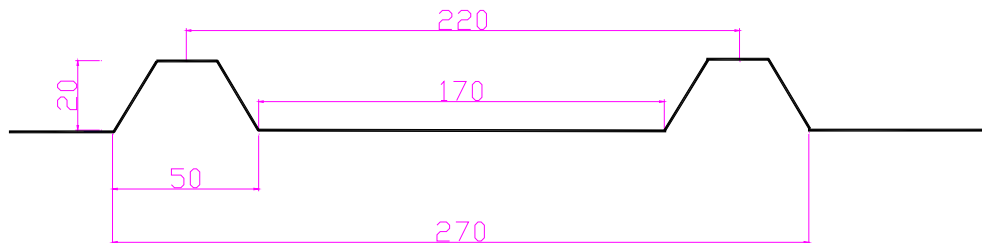
REQUESTER, MANUFACTURER **FILC**
NAME **METAL SHEET**
CONFIGURATION **Slope 5°**
APTITUDE IN THE EMPLOYMENT **not determined**

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
Dimensions of the opening in mm : 1210 x 1100

DESCRIPTION

Metal sheet: Nature: Metal sheet
 Thickness in mm: 0.5



Dimensions in mm

**SOUND INTENSITY LEVEL L_i
GENERATED BY A RAINFALL ON A ROOF ELEMENT**

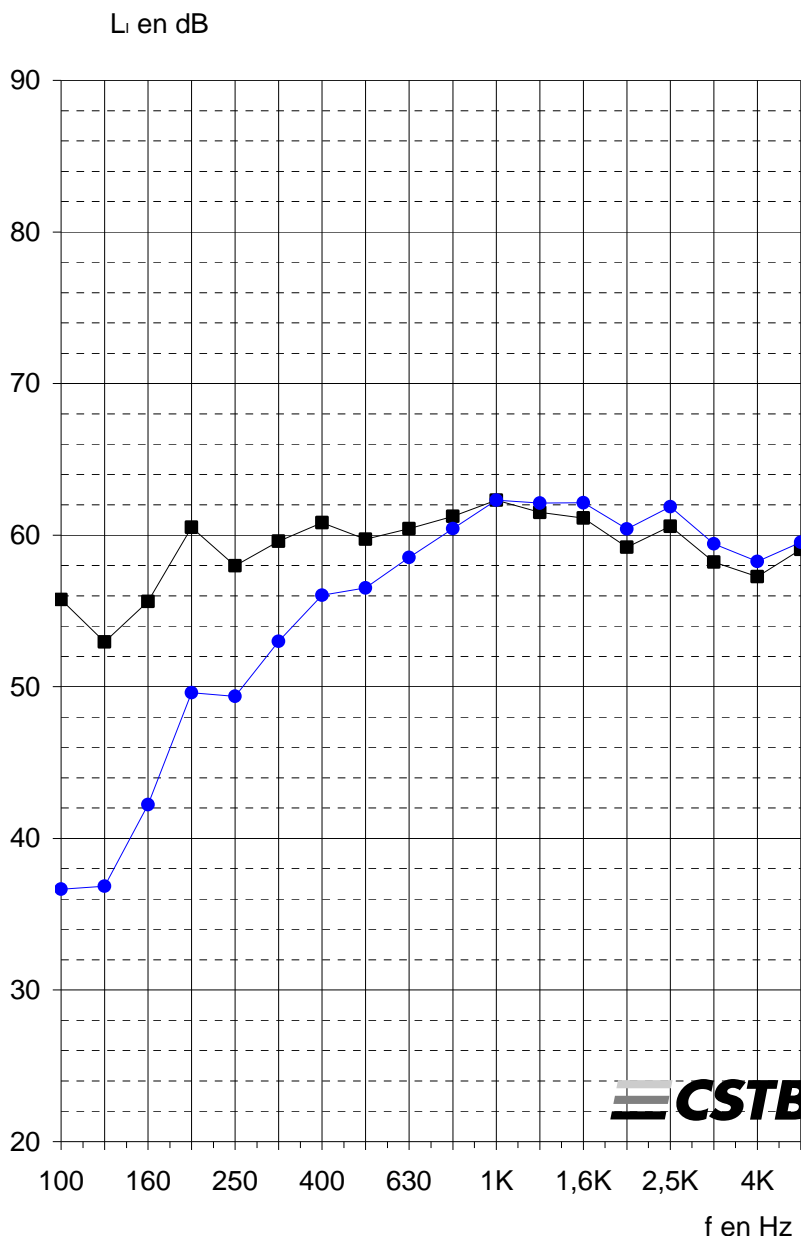
AD73 | Test 1
Date 21/06/07
Station DELTA

REQUESTER, MANUFACTURER : FILC
NAME : METAL SHEET
CONFIGURATION : Slope 5°
APTITUDE IN THE EMPLOYMENT : not determined

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
Dimensions of the opening in mm : 1210 x 1100

RESULTS



f	L_i	L_{iA}
100	55,7	36,6
125	53,0	36,9
160	55,6	42,2
200	60,5	49,6
250	58,0	49,4
315	59,6	53,0
400	60,8	56,0
500	59,7	56,5
630	60,4	58,5
800	61,2	60,4
1K	62,3	62,3
1,25K	61,5	62,1
1,6K	61,1	62,1
2K	59,2	60,4
2,5K	60,6	61,9
3,15K	58,2	59,4
4K	57,3	58,3
5K	59,0	59,5

$L_i = 72$ dB

$L_{iA} = 71$ dB(A)

**DESCRIPTION
OF A ROOF ELEMENT**

Test	2
Date	12/10/07
Station	DELTA

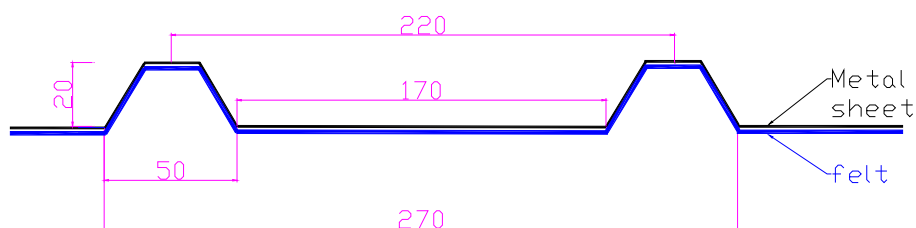
REQUESTER, MANUFACTURER	FILC
NAME	METAL SHEET + DRIPSTOP 110
CONFIGURATION	Slope 5°
APTITUDE IN THE EMPLOYMENT	not determined

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
 Dimensions of the opening in mm : 1210 x 1100

DESCRIPTION

Metal sheet:	Nature :	Metal sheet
	Thickness in mm:	0.5
	Reference:	DR!PSTOP 110
Felt:	Nature :	100% PES Nonwoven – self adhesive
	Thickness:	1 mm
	Weight per unit of area:	110 g/m ²
Manufacturing:	The felt is bonded under the metal sheet	



Dimensions in mm

**SOUND INTENSITY LEVEL L_i
GENERATED BY A RAINFALL ON A ROOF ELEMENT**

AD73

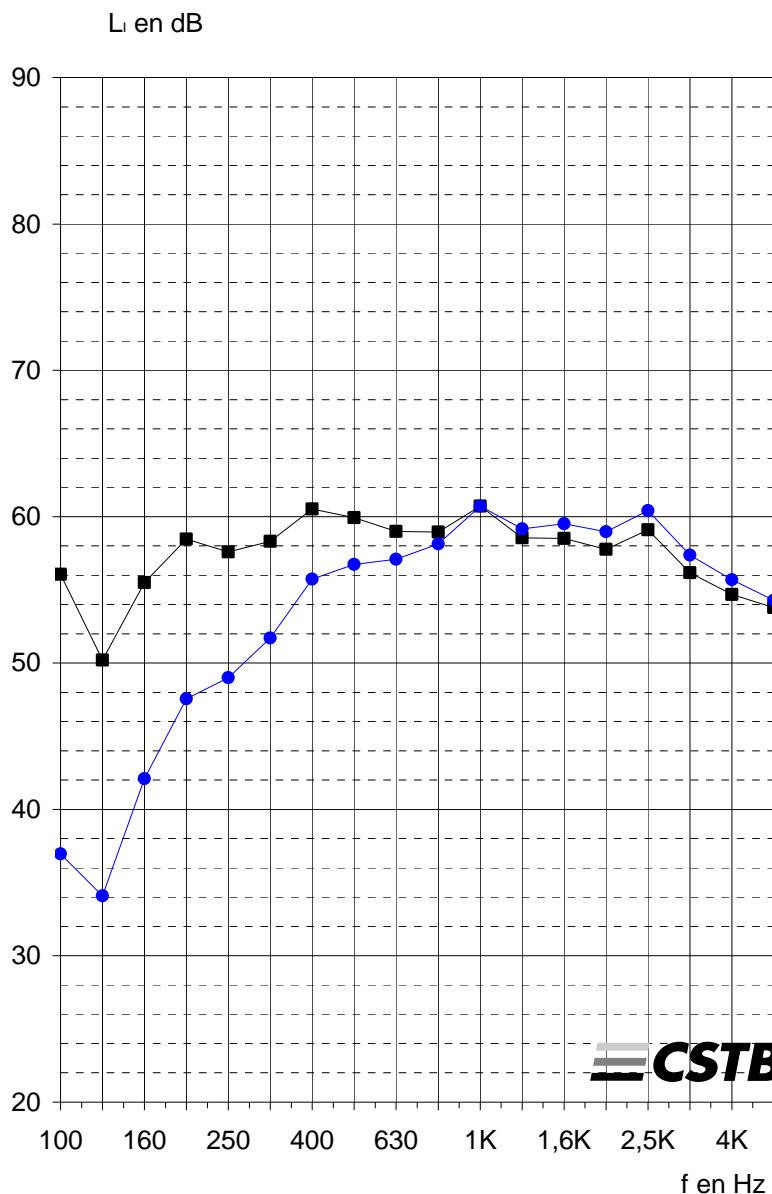
Test 2
Date 12/10/07
Station DELTA

REQUESTER, MANUFACTURER **FILC**
NAME **METAL SHEET + DRIPSTOP 110**
CONFIGURATION **Slope 5°**
APTITUDE IN THE EMPLOYMENT **not determined**

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
Dimensions of the opening in mm : 1210 x 1100

RESULTS



f	LI	L_{iA}
100	56,1	37,0
125	50,2	34,1
160	55,5	42,1
200	58,5	47,6
250	57,6	49,0
315	58,3	51,7
400	60,5	55,7
500	59,9	56,7
630	59,0	57,1
800	58,9	58,1
1K	60,7	60,7
1,25K	58,6	59,2
1,6K	58,5	59,5
2K	57,8	59,0
2,5K	59,1	60,4
3,15K	56,2	57,4
4K	54,7	55,7
5K	53,8	54,3

$L_i = 71$ dB

$L_{iA} = 69$ dB(A)

**DESCRIPTION
OF A ROOF ELEMENT**

Test	3
Date	14/05/07
Station	DELTA

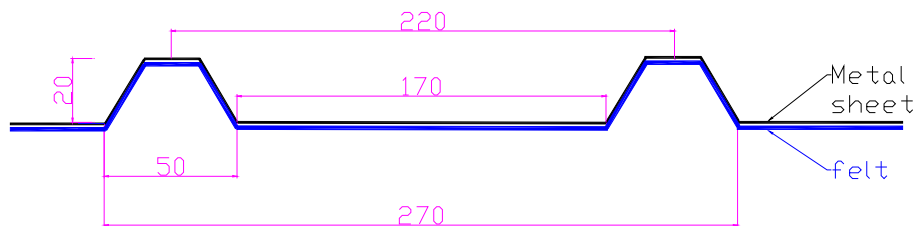
REQUESTER, MANUFACTURER	FILC
NAME	METAL SHEET + DRAIN DR!PSTOP 150
CONFIGURATION	Slope 5°
APTITUDE IN THE EMPLOYMENT	not determined

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
 Dimensions of the opening in mm : 1210 x 1100

DESCRIPTION

Metal sheet:	Nature :	Metal sheet
	Thickness in mm:	0.5
Felt:	Reference:	DRAIN DR!PSTOP 150
	Nature :	100% PES Nonwoven - selfadhesive
	Thickness:	1.7 mm
	Weight per unit of area:	150 g/m ²
Manufacturing:	The felt is bonded under the metal sheet	



Dimensions in mm

**SOUND INTENSITY LEVEL L_i
GENERATED BY A RAINFALL ON A ROOF ELEMENT**

AD73

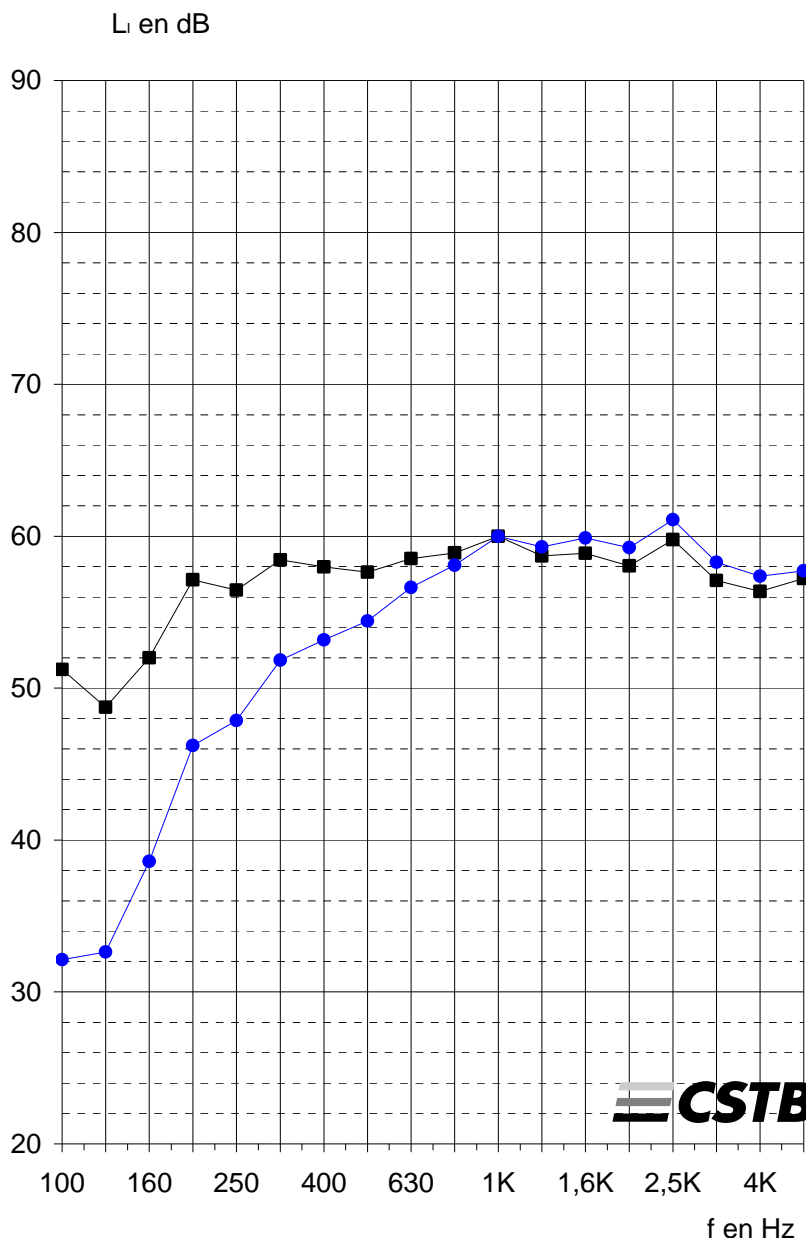
Test 3
Date 14/05/07
Station DELTA

REQUESTER, MANUFACTURER **FILC**
NAME **METAL SHEET + DRAIN DRIPSTOP 150**
CONFIGURATION **Slope 5°**
APTITUDE IN THE EMPLOYMENT **not determined**

MAIN CHARACTERISTICS

Dimensions H x W in mm : 1300 x 1150
Dimensions of the opening in mm : 1210 x 1100

RESULTS



f	L_i	L_{iA}
100	51,2	32,1
125	48,7	32,6
160	52,0	38,6
200	57,1	46,2
250	56,5	47,9
315	58,4	51,8
400	58,0	53,2
500	57,6	54,4
630	58,5	56,6
800	58,9	58,1
1K	60,0	60,0
1,25K	58,7	59,3
1,6K	58,9	59,9
2K	58,1	59,3
2,5K	59,8	61,1
3,15K	57,1	58,3
4K	56,4	57,4
5K	57,2	57,7

$L_i = 70$ dB

$L_{iA} = 69$ dB(A)

APPENDIX 1

METHOD OF EVALUATION & EXPRESSION OF THE RESULTS

MEASUREMENT PROTOCOL

This protocol was prepared and based on specifications taken from the above-designated texts and, more specifically, from the Standard EN ISO 140-18.

What it does is define the sound intensity level generated by the impact of rain on the roof elements, and the types of rain to be applied.

The type of heavy rain chosen is characterised by the following parameters:

- Rain fall measurement : 40 mm/h,
- Drop diameter : 5 mm,
- Falling speed : 7 m/s

The surface exposed to rain is equal to 1.625 m².

The sound intensity level L_i is obtained from the standard sound pressure level L_{pr} by the following formula:

$$L_i = L_{pr} - 14 - 10 \log \left(\frac{T}{T_0} \right) + 10 \log \left(\frac{V}{V_0} \right) - 10 \log \left(\frac{S}{S_0} \right)$$

With: L_{pr} : Averaged sound-pressure level measured in the test room under the roof element subjected to the tests (dB),

T_0 : Reference time (1s),

S_0 : Reference area (1m²),

V_0 : Reference volume (1m³),

S : Area of the test specimen directly excited by the rainfall (m²),

V : Volume of the test room (m³),

T : Reverberation time in the test room (s).

The measurement rig is composed of:

- A perforated box that can wet 1.625 square metre of the roof test specimen. It is positioned 3.50 metres high.
- A test frame upon which the model is placed.

The area of the model subjected to the test is 1.6 m².

APPENDIX 2 – APPARATUS

STATION DELTA

Emission room: HALL

DESIGNATION	BRAND	TYPE	CSTB N°
Tapping machine	Bruël & Kjær	3204	CSTB 98 0182

Reception room: DELTA 2

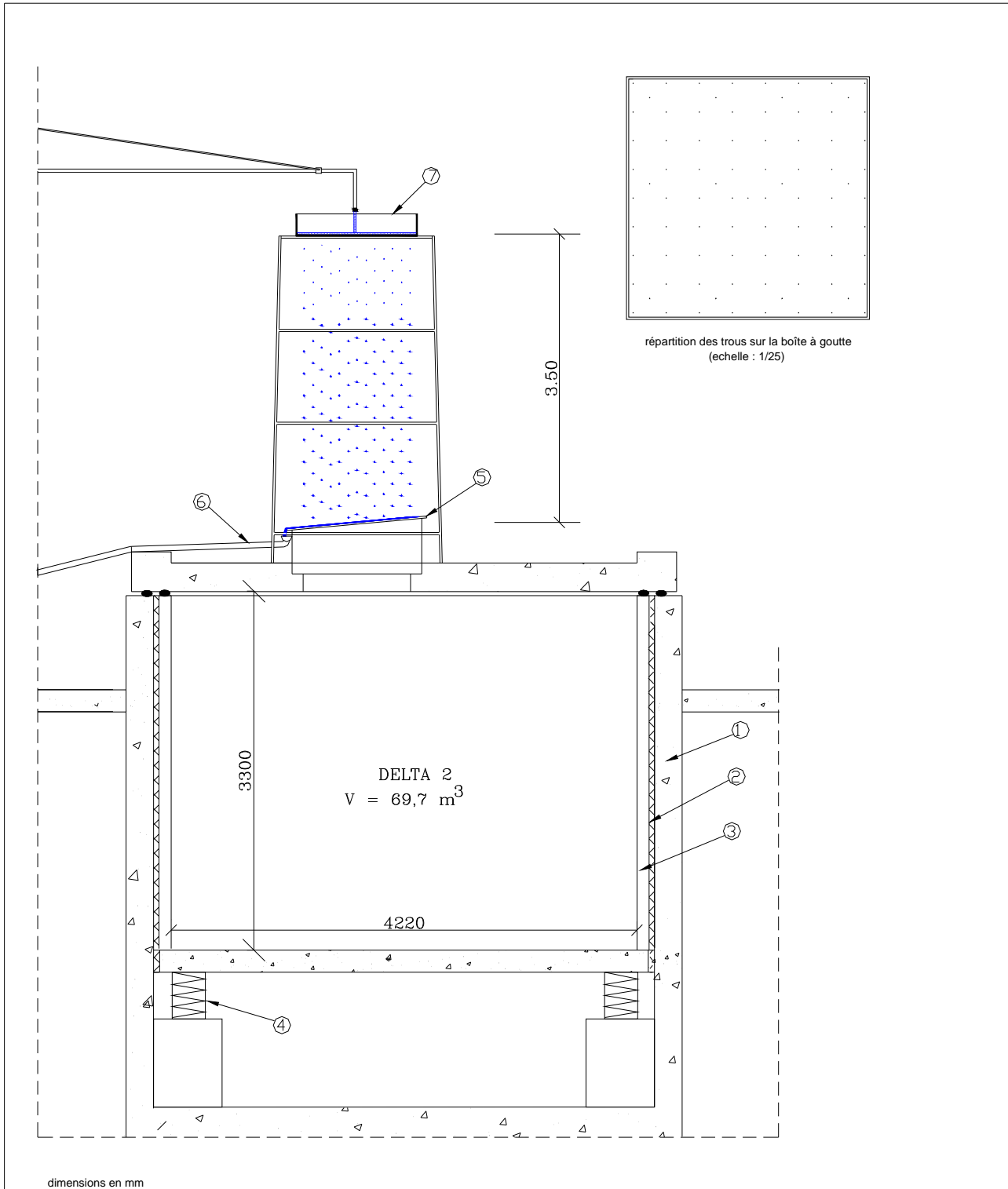
DESIGNATION	BRAND	TYPE	CSTB N°
Microphone network	Bruël & Kjær	Microphone 4166	CSTB 01 0208
	Bruël & Kjær	Preamplifier 2669	
Rotating arm	Bruël & Kjær	3923	CSTB 90 0089
Amplifier	CARVER	PM600	CSTB 91 0116
Speaker	CSTB-ELECTRO VOICE	Pyramid	CSTB 97 0203

Control room:

DESIGNATION	BRAND	TYPE	CSTB N°
Real Time Analyser	Bruël & Kjær	2144	CSTB 96 0176
Microcomputer	DELL	OPTIPLEX GX 270	
Calibrator	Bruël & Kjær	4231	CSTB 04 1839

APPENDIX 3 – TEST STATION DRAWING

STATION DELTA



dimensions en mm

7	Boîte à gouttes avec alimentation continue
6	Evacuation
5	caisson support
4	Boîte à ressort
3	Voile de béton plein e=100 mm
2	Laine minérale
1	Béton e=200 mm
REP	DESIGNATION

échelle:	1/50
POSTE DELTA 2 (configuration pluie)	
CSTB-ACOUSTIQUE	

END OF REPORT