

Custom Metal Roofing, Inc. d/b/a

B & M Metals



Color _____

Color Chart _____

Oil canning can be defined as a perceived waviness in the flat area of roofing and siding panels. Generally, the period and amplitude of the wave depends on the continuous width of the flat.

Oil canning is an inherit part of the light gauge cold formed metal products, particularly those with broad flat areas. Profiles having wide flat surfaces are often referred to as “architectural” roofing and siding panels. Such panels are distinguished from corrugated shapes as the latter are more fluted in design, have much narrower flats, and are less likely to exhibit oil canning.

Oil canning is an aesthetic problem. Normally structural integrity is not affected. Oil canning can sometimes be reduced or eliminated by adding ribs or striations to the panel but even these measures do not assure the elimination of oil canning. Since many uncontrollable factors are involved, Custom Metal Roofing, Inc. d/b/a B&M Metals can not realistically assure the total elimination of oil canning. Because of this, oil canning is not grounds for panel rejection.

Your signature below waives any responsibility of Custom Metal Roofing, Inc. d/b/a B&M Metals for any oil canning which may be apparent in the panels during or after installation of the panels.

Signature

Date

Print Name